



## **Product Data Sheet**

Reviewed 01/04/2020

## School Board Black Paint

SECTION A: **DESCRIPTION** 

> A specially formulated paint for use on blackboards. High resistance to abrasion with a matt finish to eliminate glare enables chalk implements to be used on the coating with easy washing. The product resists polishing for regular use. The product is

suitable for other interior uses that require a matt finish.

**SECTION B:** COMPOSITION

Medium oil alkyd with matting agents

**SECTION C:** PHYSICAL PROPERTIES

> Colour: Black or green Matt finish Appearance: <10% @ 60° Gloss: Viscosity: 60 - 70 Ku @ 25°C. 0.80 - 0.85S.G.:

Mass Solids: 58 - 63% Volume Solids: 61 - 66% 12 Months Shelf Life: Storage Conditions: Pack Size: Normal 500ml, 1l, 5l

SECTION D: **APPLICATION PROPERTIES** 

Brush or roller (spray application is not recommended) Method:

Recommended Average Dft: 15 - 30 microns

12m<sup>2</sup>/l (depending on surface type) Spreading Rate:

50 - 60 microns Wet Film Thickness: Recommended No of coats: 2 or more

Surface 3 - 4 hours, hard dry 16 - 18hrs max (@ 25°C) **Drying Time:** 

Overcoating Time: Minimum of 18 hours

Thinning: Cleaning Solvent: Not recommended (but Excessior mineral turpentine is suitable if necessary)

Excelsior mineral turpentine

As a functional coating for blackboards or a interior decorative matt coating Recommended systems:

**SECTION E:** 

Cannot be applied to bare metal (metal must be appropriately primed)

REFER TO MATERIAL SAFETY DATA SHEETS (M.S.D.S.)

Flash point: See M.S.D.S. Toxicity:

SECTION F: SURFACE PREPARATION

Surface must be dry and free from dirt, grease, oil and grime prior to painting. Use Excelsior XL DEGREASER if necessary.

All metal surface must be primed with an appropriate primer. For mild steel surfaces apply one coat of either Excelsior AQUA METALPRIME anti-corrosive primer or Excelsior GP RED OXIDE PRIMER for steel (solvent-based) followed with two coats of Excelsior SCHOOL BOARD PAINT once the primer has cured properly (minimum of 18 hours).

Must be primed with one coat of Excelsior WOOD PRIMER followed by two coats of Excelsior SCHOOL BOARD PAINT.

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Must be primed with one coat of Excelsior SURFCON (surface conditioner) before applying two coats Excelsior SCHOOL



## School Board Black Paint.../continued

BOARD PAINT once the primer has cured properly (minimum 18 hours).

**PREVIOUSLY PAINTED SURFACES** 

Must be in a sound condition and lightly sanded before applying this product.

SECTION G:

No guarantees are implied by the recommendations contained herein ;since the data sheet is issued for information only. Method of application, surface cleanliness, conditions of use etc. are beyond our control.