



Sandable & overpaintable once dry



At least 1 porous surface required (Water based adhesive)



Can hold up to 50 kg/m squared initial tack. No clamping required



Multi-materials: Used on wood, stone, aluminum, plaster, concrete & polyurethane rigid-foams



Safety Data Sheet according to Regulation (EC) No 1907/2006

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SDS No. : 470424
V003.0

Pattex 100% Bond

Revision: 07.03.2018
printing date: 29.06.2021
Replaces version from:
13.10.2017

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Pattex 100% Bond

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:

Assembly adhesive, reaction

1.3. Details of the supplier of the safety data sheet

Henkel South Africa (PTY) Ltd.

Cnr Bosworth & Potgieter St

1449 Alberton

South Africa

Phone: +27 (116172400)

ua-productsafety_za@henkel.com

1.4. Emergency telephone number

0800 202 202

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (CLP):

The substance or mixture is not hazardous according to Regulation (EC) No 1272/2008 (CLP).

Classification (DPD):

No classification required.

2.2. Label elements

Label elements (CLP):

The substance or mixture is not hazardous according to Regulation (EC) No 1272/2008 (CLP).

Precautionary statement:

P101 If medical advice is needed, have product container or label at hand.

P102 Keep out of reach of children.

P271 Use only outdoors or in a well-ventilated area.

Label elements (DPD):

Safety phrases:

- S2 Keep out of the reach of children.
- S24 Avoid contact with skin.
- S46 If swallowed, seek medical advice immediately and show this container or label.
- S51 Use only in well-ventilated areas.

Additional information:

The product is not subject to classification according to the calculation methods of the "General Classification Guideline for Preparations of the EC" as issued in the last version.

2.3. Other hazards

- Evolves methanol during cure.
- Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

SECTION 3: Composition/information on ingredients**3.2. Mixtures****General chemical description:**

1-Component assembly adhesive

Base substances of preparation:

Reaction product of : Silane & Polyole
Diisononyl phthalate

Declaration of the ingredients according to CLP (EC) No 1272/2008:

Hazardous components CAS-No.	EC Number REACH-Reg No.	content	Classification
Trimethoxyvinylsilane 2768-02-7	220-449-8	1 - < 5 %	Flam. Liq. 3 H226 Acute Tox. 4; Inhalation H332 STOT RE 2; Inhalation H373

For full text of the H - statements and other abbreviations see section 16 "Other information".

Substances without classification may have community workplace exposure limits available.

Declaration of ingredients according to DPD (EC) No 1999/45:

Hazardous components CAS-No.	EC Number REACH-Reg No.	content	Classification
Trimethoxyvinylsilane 2768-02-7	220-449-8	1 - < 5 %	R10 Xn - Harmful; R20, R48/20

For full text of the R-Phrases indicated by codes see section 16 'Other Information'.

Substances without classification may have community workplace exposure limits available.

SECTION 4: First aid measures**4.1. Description of first aid measures**

General information:

In case of adverse health effects seek medical advice.

Inhalation:

Move to fresh air, consult doctor if complaint persists.

Skin contact:

Rinse with running water and soap. Apply replenishing cream. Change all contaminated clothing.

Eye contact:

Rinse immediately with plenty of running water, seek medical advice if necessary.

Ingestion:

Rinse mouth and throat. Drink 1-2 glasses of water. Seek medical advice.

4.2. Most important symptoms and effects, both acute and delayed

No data available.

4.3. Indication of any immediate medical attention and special treatment needed

See section: Description of first aid measures

SECTION 5: Firefighting measures**5.1. Extinguishing media****Suitable extinguishing media:**

carbon dioxide, foam, powder, water spray jet, fine water spray

Extinguishing media which must not be used for safety reasons:

High pressure waterjet

5.2. Special hazards arising from the substance or mixture

In the event of a fire, carbon monoxide (CO) and carbon dioxide (CO₂) can be released.

5.3. Advice for firefighters

Wear self-contained breathing apparatus.

Wear protective equipment.

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures**

Wear protective equipment.

Ensure adequate ventilation.

6.2. Environmental precautions

Do not empty into drains / surface water / ground water.

6.3. Methods and material for containment and cleaning up

Remove mechanically.

Dispose of contaminated material as waste according to Section 13.

6.4. Reference to other sections

See advice in section 8

SECTION 7: Handling and storage**7.1. Precautions for safe handling**

Ensure that workrooms are adequately ventilated.

Hygiene measures:

Wash hands before work breaks and after finishing work.

Do not eat, drink or smoke while working.

7.2. Conditions for safe storage, including any incompatibilities

Store in sealed original container.

Store in a cool, dry place.

Temperatures between 0 °C and + 30 °C

Do not store together with food or other consumables (coffee, tea, tobacco, etc.).

7.3. Specific end use(s)

Assembly adhesive, reaction

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational Exposure Limits

Valid for
South Africa

Ingredient [Regulated substance]	ppm	mg/m ³	Value type	Short term exposure limit category / Remarks	Regulatory list
Di-"isononyl" phthalate 28553-12-0 [DIISONONYL PHTHALATE]		5	Time Weighted Average (TWA):		ZA REL
Silane, dichlorodimethyl-, reaction products with silica 68611-44-9 [SILICA, AMORPHOUS, TOTAL INHALABLE DUST]		6	Time Weighted Average (TWA):		ZA REL
Silane, dichlorodimethyl-, reaction products with silica 68611-44-9 [SILICA, AMORPHOUS, RESPIRABLE DUST]		3	Time Weighted Average (TWA):		ZA REL
Methanol 67-56-1 [METHYL ALCOHOL METHANOL]			Skin designation:	Can be absorbed through the skin.	ZA REL
Methanol 67-56-1 [METHANOL METHYL ALCOHOL]	250	310	Short Term Exposure Limit (STEL):		ZA REL
Methanol 67-56-1 [METHYL ALCOHOL METHANOL]	200	260	Time Weighted Average (TWA):		ZA REL

Predicted No-Effect Concentration (PNEC):

Name on list	Environmental Compartment	Exposure period	Value				Remarks
			mg/l	ppm	mg/kg	others	
Trimethoxyvinylsilane 2768-02-7	aqua (freshwater)		0,36 mg/l				
Trimethoxyvinylsilane 2768-02-7	aqua (marine water)		0,036 mg/l				
Trimethoxyvinylsilane 2768-02-7	aqua (intermittent releases)		2,4 mg/l				
Trimethoxyvinylsilane 2768-02-7	sewage treatment plant (STP)		6,6 mg/l				
Trimethoxyvinylsilane 2768-02-7	sediment (freshwater)				1,3 mg/kg		
Trimethoxyvinylsilane 2768-02-7	sediment (marine water)				0,13 mg/kg		
Trimethoxyvinylsilane 2768-02-7	soil				0,055 mg/kg		

Derived No-Effect Level (DNEL):

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
Trimethoxyvinylsilane 2768-02-7	Workers	dermal	Long term exposure - systemic effects		0,2 mg/kg	
Trimethoxyvinylsilane 2768-02-7	Workers	Inhalation	Long term exposure - systemic effects		2,6 mg/m ³	
Trimethoxyvinylsilane 2768-02-7	General population	dermal	Acute/short term exposure - systemic effects		0,1 mg/kg	
Trimethoxyvinylsilane 2768-02-7	General population	Inhalation	Acute/short term exposure - systemic effects		0,7 mg/m ³	
Trimethoxyvinylsilane 2768-02-7	General population	dermal	Long term exposure - systemic effects		0,1 mg/kg	
Trimethoxyvinylsilane 2768-02-7	General population	Inhalation	Long term exposure - systemic effects		0,7 mg/m ³	
Trimethoxyvinylsilane 2768-02-7	General population	oral	Long term exposure - systemic effects		0,1 mg/kg	
Trimethoxyvinylsilane 2768-02-7	Workers	dermal	Acute/short term exposure - systemic effects		0,2 mg/kg	
Trimethoxyvinylsilane 2768-02-7	Workers	Inhalation	Acute/short term exposure - systemic effects		2,6 mg/m ³	

Biological Exposure Indices:

None

8.2. Exposure controls:

Respiratory protection:

The product should only be used at workplaces with intensive ventilation/extraction. If intensive ventilation/extraction is not possible then self-contained independent respiratory protection should be worn.

Hand protection:

Not needed.

Eye protection:

Not needed.

SECTION 9: Physical and chemical properties**9.1. Information on basic physical and chemical properties**

Appearance	paste pasty transparent
Odor	alcohol-like
Odour threshold	No data available / Not applicable
pH	No data available / Not applicable
Melting point	No data available / Not applicable
Solidification temperature	No data available / Not applicable
Initial boiling point	No data available / Not applicable
Flash point	No data available / Not applicable
Evaporation rate	No data available / Not applicable
Flammability	No data available / Not applicable
Explosive limits	No data available / Not applicable
Vapour pressure	No data available / Not applicable
Relative vapour density:	No data available / Not applicable

Density (20 °C (68 °F))	1,05 g/cm ³
Bulk density	No data available / Not applicable
Solubility	No data available / Not applicable
Solubility (qualitative) (23 °C (73.4 °F); Solvent: Water)	Partially soluble
Partition coefficient: n-octanol/water	No data available / Not applicable
Auto-ignition temperature	No data available / Not applicable
Decomposition temperature	No data available / Not applicable
Viscosity	No data available / Not applicable
Viscosity (kinematic)	No data available / Not applicable
Explosive properties	No data available / Not applicable
Oxidising properties	No data available / Not applicable

9.2. Other information

No data available / Not applicable

SECTION 10: Stability and reactivity**10.1. Reactivity**

None if used for intended purpose.

10.2. Chemical stability

Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions

See section reactivity

10.4. Conditions to avoid

None if used for intended purpose.

10.5. Incompatible materials

None if used properly.

10.6. Hazardous decomposition products

Evolves methanol during cure.

SECTION 11: Toxicological information**11.1. Information on toxicological effects****Acute oral toxicity:**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
Trimethoxyvinylsilane 2768-02-7	LD50	7.120 mg/kg	rat	OECD Guideline 401 (Acute Oral Toxicity)

Acute dermal toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
Trimethoxyvinylsilane 2768-02-7	LD50	3.540 mg/kg	rabbit	not specified

Acute inhalative toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Test atmosphere	Exposure time	Species	Method
Trimethoxyvinylsilane 2768-02-7	LC50	16,8 mg/l	vapour	4 h	rat	OECD Guideline 403 (Acute Inhalation Toxicity)

Skin corrosion/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
Trimethoxyvinylsilane 2768-02-7	not irritating		rabbit	other guideline:

Serious eye damage/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
Trimethoxyvinylsilane 2768-02-7	not irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)

Respiratory or skin sensitization:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Species	Method
Trimethoxyvinylsilane 2768-02-7	not sensitising	Guinea pig maximisation test	guinea pig	OECD Guideline 406 (Skin Sensitisation)

Germ cell mutagenicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
Trimethoxyvinylsilane 2768-02-7	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Trimethoxyvinylsilane 2768-02-7	positive	in vitro mammalian chromosome aberration test	with and without		OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)
Trimethoxyvinylsilane 2768-02-7	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
Trimethoxyvinylsilane 2768-02-7	negative	intraperitoneal		mouse	other guideline:

Carcinogenicity

No data available.

Reproductive toxicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Test type	Route of application	Species	Method
Trimethoxyvinylsilane 2768-02-7	NOAEL P 250 mg/kg	one- generation study	oral: gavage	rat	OECD Combined Repeated Dose and Reproductive / Developmental Toxicity Screening Test (Precursor Protocol of GL 422)
Trimethoxyvinylsilane 2768-02-7	NOAEL P 1.000 mg/kg	one- generation study	oral: gavage	rat	OECD Combined Repeated Dose and Reproductive / Developmental Toxicity Screening Test (Precursor Protocol of GL 422)
Trimethoxyvinylsilane 2768-02-7	NOAEL F1 1.000 mg/kg	one- generation study	oral: gavage	rat	OECD Combined Repeated Dose and Reproductive / Developmental Toxicity Screening Test (Precursor Protocol of GL 422)

STOT-single exposure:

No data available.

STOT-repeated exposure::

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Route of application	Exposure time / Frequency of treatment	Species	Method
Trimethoxyvinylsilane 2768-02-7	NOAEL < 62,5 mg/kg	oral: gavage	daily	rat	OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test)

Aspiration hazard:

No data available.

SECTION 12: Ecological information

General ecological information:

Do not empty into drains, soil or bodies of water.

12.1. Toxicity

Toxicity (Fish):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Trimethoxyvinylsilane 2768-02-7	LC50	191 mg/l	96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish, Acute Toxicity Test)

Toxicity (Daphnia):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Trimethoxyvinylsilane 2768-02-7	EC50	> 100 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)

Chronic toxicity to aquatic invertebrates

No data available.

Toxicity (Algae):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Trimethoxyvinylsilane 2768-02-7	EC50	> 100 mg/l	72 h		OECD Guideline 201 (Alga, Growth Inhibition Test)

Toxicity to microorganisms

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Trimethoxyvinylsilane 2768-02-7	EC 50	> 2.500 mg/l	3 h		OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)

12.2. Persistence and degradability

No data available.

12.3. Bioaccumulative potential

No data available.

12.4. Mobility in soil

No data available.

12.5. Results of PBT and vPvB assessment

Hazardous substances CAS-No.	PBT / vPvB
Trimethoxyvinylsilane 2768-02-7	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

12.6. Other adverse effects

No data available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product disposal:

Dispose of waste and residues in accordance with local authority requirements.

Disposal of uncleaned packages:

Use packages for recycling only when totally empty.

Waste code

080410

SECTION 14: Transport information

14.1. UN number

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

14.2. UN proper shipping name

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

14.3. Transport hazard class(es)

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

14.4. Packing group

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

14.5. Environmental hazards

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

14.6. Special precautions for user

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

VOC content 0 %
(VOCV 814.018 VOC regulation
CH)

15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

R10 Flammable.

R20 Harmful by inhalation.

R48/20 Harmful: danger of serious damage to health by prolonged exposure through inhalation.

H226 Flammable liquid and vapor.

H332 Harmful if inhaled.

H373 May cause damage to organs through prolonged or repeated exposure.

Further information:

This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document. Corresponding text is displayed in a different color on shadowed fields.