



5 to 7-minute pot life



Bond may be cut, sanded or painted over once cured



Good resistance to water, oil & common solvents



Transparent bond



Safety Data Sheet according to Regulation (EC) No 1907/2006

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Pattex Epoxy Clear Express Syringe

SDS No. : 381108 V001.3 Revision: 07.03.2018 printing date: 29.06.2021 Replaces version from: 19.11.2014

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Pattex Epoxy Clear Express Syringe - Component A

Contains:

Epoxy resin (number average molecular weight \leq 700)

1.2. Relevant identified uses of the substance or mixture and uses advised against Intended use:

2-Component epoxy adhesive

1.3. Details of the supplier of the safety data sheet

Henkel South Africa (PTY) Ltd. Cnr Bosworth & Potgieter St 1449 Alberton

South Africa

Phone: +27 (116172400)

ua-productsafety_za@henkel.com

1.4. Emergency telephone number

0800 202 202

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (CLP):

Skin irritation	Category 2
H315 Causes skin irritation.	
Serious eye irritation	Category 2
H319 Causes serious eye irritation.	
Skin sensitizer	Category 1
H317 May cause an allergic skin reaction.	
Chronic hazards to the aquatic environment	Category 2
H411 Toxic to aquatic life with long lasting effects.	

Classification (DPD):

Xi - Irritant
R36/38 Irritating to eyes and skin.
Sensitizing
R43 May cause sensitisation by skin contact.
N - Dangerous for the environment
R51/53 Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

2.2. Label elements

Label elements (CLP):

Hazard pictogram:	!
Signal word:	Warning
Hazard statement:	H315 Causes skin irritation.H317 May cause an allergic skin reaction.H319 Causes serious eye irritation.H411 Toxic to aquatic life with long lasting effects.
Precautionary statement:	P102 Keep out of reach of children.P101 If medical advice is needed, have product container or label at hand.P280 Wear protective gloves/eye protection.P501 Dispose of contents/container in accordance with national regulation.

Label elements (DPD):

Xi - Irritant

N - Dangerous for the environment





Risk phrases:

R36/38 Irritating to eyes and skin. R43 May cause sensitisation by skin contact. R51/53 Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Safety phrases:

S2 Keep out of the reach of children.

- S24/25 Avoid contact with skin and eyes.
- S29 Do not empty into drains.
- S37 Wear suitable gloves.

S46 If swallowed, seek medical advice immediately and show this container or label.

Additional labeling:

Contains epoxy constituents. See information supplied by the manufacturer.

Contains:

Epoxy resin (number average molecular weight \leq 700)

2.3. Other hazards

Persons suffering from allergic reactions to epoxides should avoid contact with the product. Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

General chemical description: Reaction resin Base substances of preparation: Epoxy resin

Declaration of the ingredients according to CLP (EC) No 1272/2008:

Hazardous components	EC Number	content	Classification
CAS-No.	REACH-Reg No.		
Epoxy resin (number average molecular	500-033-5	90- < 100 %	Skin Irrit. 2
weight ≤ 700)			H315
25068-38-6			Skin Sens. 1
			H317
			Eye Irrit. 2
			H319
			Aquatic Chronic 2
			H411

For full text of the H - statements and other abbreviations see section 16 "Other information". Substances without classification may have community workplace exposure limits available.

Declaration of ingredients according to DPD (EC) No 1999/45:

Hazardous components CAS-No.	EC Number REACH-Reg No.	content	Classification
Epoxy resin (number average	500-033-5	90 - < 100 %	R43
molecular weight \leq 700)			N - Dangerous for the environment; R51/53
25068-38-6			Xi - Irritant; R36/38

For full text of the R-Phrases indicated by codes see section 16 'Other Information'. Substances without classification may have community workplace exposure limits available.

SECTION 4: First aid measures

4.1. Description of first aid measures

General information:

In case of adverse health effects seek medical advice.

Inhalation:

Move to fresh air, consult doctor if complaint persists.

Skin contact:

Rinse with running water and soap. Apply replenishing cream. Change all contaminated clothing. If necessary, see a dermatologist.

Eye contact:

Immediately flush eyes with soft jet of water or eye rinse solution for at least 5 minutes. If pains remain (intensive smarting, sensitivity to light, visual disturbance) continue flushing and contact/seek doctor or hospital.

Ingestion:

Rinse mouth and throat. Drink 1-2 glasses of water. Seek medical advice.

4.2. Most important symptoms and effects, both acute and delayed SKIN: Redness, inflammation.

May cause an allergic skin reaction.

Causes serious eye irritation.

4.3. Indication of any immediate medical attention and special treatment needed See section: Description of first aid measures

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media:

carbon dioxide, foam, powder, water spray jet, fine water spray

- Extinguishing media which must not be used for safety reasons: High pressure waterjet
- 5.2. Special hazards arising from the substance or mixture In the event of a fire, carbon monoxide (CO) and carbon dioxide (CO2) can be released.

5.3. Advice for firefighters Wear protective equipment.

Wear self-contained breathing apparatus.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Wear protective equipment. Danger of slipping on spilled product. Ensure adequate ventilation. Avoid contact with skin and eyes.

6.2. Environmental precautions

Do not empty into drains / surface water / ground water.

6.3. Methods and material for containment and cleaning up

Remove with liquid-absorbing material (sand, peat, sawdust). Dispose of contaminated material as waste according to Section 13.

6.4. Reference to other sections

See advice in section 8

SECTION 7: Handling and storage

7.1. Precautions for safe handling Ensure that workrooms are adequately ventilated. Avoid skin and eye contact.

Hygiene measures:

Do not eat, drink or smoke while working. Wash hands before work breaks and after finishing work.

7.2. Conditions for safe storage, including any incompatibilities

Store in sealed original container. Keep container in a well ventilated place. Store in a cool, dry place. Temperatures between + 5 °C and + 40 °C Do not store together with food or other consumables (coffee, tea, tobacco, etc.).

7.3. Specific end use(s)

2-Component epoxy adhesive

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational Exposure Limits

Valid for

South Africa

None

Predicted No-Effect Concentration (PNEC):

Name on list	Environmental Compartment	Exposure period	Value				Remarks
		^	mg/l	ppm	mg/kg	others	
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	aqua (freshwater)		0,006 mg/l				
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	aqua (marine water)		0,001 mg/l				
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	sewage treatment plant (STP)		10 mg/l				
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	sediment (freshwater)				0,996 mg/kg		
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	sediment (marine water)				0,1 mg/kg		
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	soil				0,196 mg/kg		
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	oral				11 mg/kg		
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	aqua (intermittent releases)		0,018 mg/l				

Derived No-Effect Level (DNEL):

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	Workers	dermal	Acute/short term exposure - systemic effects		8,33 mg/kg	
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	Workers	Inhalation	Acute/short term exposure - systemic effects		12,25 mg/m3	
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	Workers	dermal	Long term exposure - systemic effects		8,33 mg/kg	
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	Workers	Inhalation	Long term exposure - systemic effects		12,25 mg/m3	
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	General population	dermal	Acute/short term exposure - systemic effects		3,571 mg/kg	
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	General population	dermal	Long term exposure - systemic effects		3,571 mg/kg	
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	General population	oral	Acute/short term exposure - systemic effects		0,75 mg/kg	
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	General population	oral	Long term exposure - systemic effects		0,75 mg/kg	
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	General population	inhalation	Acute/short term exposure - systemic effects		0,75 mg/m3	
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	General population	inhalation	Long term exposure - systemic effects		0,75 mg/m3	

Biological Exposure Indices:

None

8.2. Exposure controls:

Respiratory protection: Not needed.

Hand protection:

In the case of longer contact protective gloves made from nitrile rubber are recommended according to EN 374. Perforation time > 480 minutes

material thickness > 0.1 mm

In the case of longer and repeated contact please note that in practice the penetration times may be considerably shorter than those determined according to EN 374. The protective gloves must always be checked for their suitability for use at the specific workplace (e.g. mechanical and thermal stress, product compatibility, antistatic effects, etc.). The gloves must be replaced immediately at the first signs of wear and tear. The information provided by the manufacturers and given in the relevant trade association regulations for industrial safety must always be observed. We recommend that a hand care plan is drawn up in cooperation with a glove manufacturer and the trade association in accordance with the local operating conditions.

Eye protection:

Goggles which can be tightly sealed.

Protective eye equipment should conform to EN166.

Skin protection:

Suitable protective clothing

Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Advices to personal protection equipment:

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions. Personal protective equipment should conform to the relevant EN standard.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance	liquid
rippeurunee	viscous
	transparent, slightly
	yellowish
Odor	mild
Odour threshold	No data available / Not applicable
ouour unesiloid	
pH	No data available / Not applicable
Melting point	No data available / Not applicable
Solidification temperature	No data available / Not applicable
Initial boiling point	> 260 °C (> 500 °F)
Flash point	> 150 °C (> 302 °F)
Evaporation rate	No data available / Not applicable
Flammability	No data available / Not applicable
Explosive limits	No data available / Not applicable
Vapour pressure	No data available / Not applicable
Relative vapour density:	No data available / Not applicable
Density	1,10 - 1,18 g/cm3
(20 °C (68 °F))	
Bulk density	No data available / Not applicable
Solubility	No data available / Not applicable
Solubility (qualitative)	Negligible
(23 °C (73.4 °F); Solvent: Water)	
Partition coefficient: n-octanol/water	No data available / Not applicable
Auto-ignition temperature	No data available / Not applicable
Decomposition temperature	No data available / Not applicable
Viscosity	6.000 - 8.000 cp
(; 30 °C (86 °F))	
Viscosity (kinematic)	No data available / Not applicable
Explosive properties	No data available / Not applicable
Oxidising properties	No data available / Not applicable
9.2. Other information	

9.2. Other information

No data available / Not applicable

SECTION 10: Stability and reactivity

10.1. Reactivity

Reacts with amines, alcohols, acids and alkalis. Reaction with oxidants.

10.2. Chemical stability

Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions

See section reactivity

10.4. Conditions to avoid

None if used for intended purpose.

10.5. Incompatible materials

See section reactivity.

10.6. Hazardous decomposition products

None known.

SECTION 11: Toxicological information

General toxicological information:

Persons suffering from allergic reactions to epoxides should avoid contact with the product. Cross-reactions with other epoxide compounds possible.

11.1. Information on toxicological effects

Acute oral toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
Epoxy resin (number average molecular weight ≤ 700) 25068-38-6	LD50	> 2.000 mg/kg	rat	OECD Guideline 420 (Acute Oral Toxicity)

Acute dermal toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances	Value	Value	Species	Method
CAS-No.	type			
Epoxy resin (number average molecular weight ≤ 700) 25068-38-6	LD50	> 2.000 mg/kg	rat	not specified

Acute inhalative toxicity:

No data available.

Skin corrosion/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
Epoxy resin (number average molecular weight ≤ 700) 25068-38-6	moderately irritating	24 h	rabbit	Draize Test

Serious eye damage/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
Epoxy resin (number average molecular weight ≤ 700) 25068-38-6	not irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)

Respiratory or skin sensitization:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Species	Method
Epoxy resin (number average molecular weight ≤ 700) 25068-38-6	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)

Germ cell mutagenicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
Epoxy resin (number average molecular weight ≤ 700) 25068-38-6	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 472 (Genetic Toxicology: Escherichia coli, Reverse Mutation Assay)
Epoxy resin (number average molecular weight ≤ 700) 25068-38-6	negative	oral: gavage		mouse	not specified

Carcinogenicity

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous components CAS-No.	Result	Route of application	Exposure time / Frequency of treatment	Species	Sex	Method
Epoxy resin (number average molecular weight ≤ 700) 25068-38-6	not carcinogenic	dermal	2 y daily	mouse	male	OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies)
Epoxy resin (number average molecular weight ≤ 700) 25068-38-6	not carcinogenic	oral: gavage	2 y daily	rat	male/female	OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies)

Reproductive toxicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances	Result / Value	Test type	Route of	Species	Method
CAS-No.			application		
Epoxy resin (number average molecular weight ≤ 700) 25068-38-6	NOAEL P >= 50 mg/kg NOAEL F1 >= 750 mg/kg	Two generation study	oral: gavage	rat	OECD Guideline 416 (Two- Generation Reproduction Toxicity Study)
	NOAEL F2 >= 750 mg/kg				

STOT-single exposure:

No data available.

STOT-repeated exposure::

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Route of application	Exposure time / Frequency of treatment	Species	Method
Epoxy resin (number average molecular weight ≤ 700) 25068-38-6	NOAEL 50 mg/kg	oral: gavage	14 w daily	rat	OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)

Aspiration hazard:

No data available.

SECTION 12: Ecological information

General ecological information:

Do not empty into drains, soil or bodies of water.

12.1. Toxicity

Toxicity (Fish):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Epoxy resin (number average molecular weight ≤ 700) 25068-38-6	LC50	1,75 mg/l	96 h	5 5	OECD Guideline 203 (Fish, Acute Toxicity Test)

Toxicity (Daphnia):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances	Value	Value	Exposure time	Species	Method
CAS-No.	type				
Epoxy resin (number average molecular weight \leq 700)	EC50	1,7 mg/l	48 h		OECD Guideline 202 (Daphnia sp. Acute
25068-38-6					Immobilisation Test)

Chronic toxicity to aquatic invertebrates

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances	Value	Value	Exposure time	Species	Method
CAS-No.	type				
Epoxy resin (number average	NOEC	0,3 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia
molecular weight \leq 700)					magna, Reproduction Test)
25068-38-6					

Toxicity (Algae):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances	Value	Value	Exposure time	Species	Method
CAS-No.	type				
Epoxy resin (number average molecular weight \leq 700) 25068-38-6	EC50	> 11 mg/l	72 h	Scenedesmus capricornutum	OECD Guideline 201 (Alga, Growth Inhibition Test)
Epoxy resin (number average molecular weight \leq 700) 25068-38-6	NOEC	4,2 mg/l	72 h	Scenedesmus capricornutum	OECD Guideline 201 (Alga, Growth Inhibition Test)

Toxicity to microorganisms

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

	Value	Value	Exposure time	Species	Method
CAS-No.	type				
Epoxy resin (number average molecular weight ≤ 700) 25068-38-6	IC50	> 100 mg/l	3 h	activated sludge, industrial	other guideline:

12.2. Persistence and degradability

Hazardous substances CAS-No.	Result	Test type	Degradability	Exposure time	Method
Epoxy resin (number average	not readily biodegradable.	aerobic	5 %	28 d	OECD Guideline 301 F (Ready
molecular weight \leq 700)					Biodegradability: Manometric
25068-38-6					Respirometry Test)

12.3. Bioaccumulative potential

No data available.

12.4. Mobility in soil

Hazardous substances CAS-No.	LogPow	Temperature	Method
Epoxy resin (number average molecular weight \leq 700)	3,242	25 °C	EU Method A.8 (Partition Coefficient)
25068-38-6			

12.5. Results of PBT and vPvB assessment

Hazardous substances	PBT / vPvB
CAS-No.	
Epoxy resin (number average molecular weight \leq 700)	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
25068-38-6	

12.6. Other adverse effects

No data available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product disposal:

Dispose of waste and residues in accordance with local authority requirements.

Disposal of uncleaned packages:

Use packages for recycling only when totally empty.

Waste code 080409

SECTION 14: Transport information

14.1.	UN number	r				
	ADR	3082				
	RID	3082				
	ADN	3082				
	IMDG	3082				
	IATA	3082				
14.2.	UN proper shipping name					
	ADR	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Bisphenol-A Epichlorhydrin resin)				
	RID	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.				
	ADN	(Bisphenol-A Epichlorhydrin resin) ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.				
	ADIN	(Bisphenol-A Epichlorhydrin resin)				
	IMDG	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.				
	IATA	(Bisphenol-A Epichlorhydrin resin) Environmentally hazardous substance, liquid, n.o.s. (Bisphenol-A Epichlorhydrin				
	IATA	resin)				
14.3.	Transport l	hazard class(es)				
	ADR	9 9				
	RID ADN	9				
	IMDG	9				
	IATA	9				
	IATA	2				
14.4.	Packing gro	oup				
	ADR	III				
	RID	III				
	ADN	III				
	IMDG	III				
	IATA	III				
14.5.	Environmental hazards					
14.21						
	ADR	not applicable				
	RID	not applicable				
	ADN	not applicable				
	IMDG	Marine pollutant				
	IATA	not applicable				
14.6.	Special pre	cautions for user				
	ADR	not applicable				
		Tunnelcode:				
	RID	not applicable				
	ADN	not applicable				
	IMDG	not applicable				
	IATA	not applicable				
	containers w kg for solid	rt classifications in this section apply generally to packed and bulk goods alike. For vith a net volume of no more than 5 L for liquid substances or a net mass of no more than 5 substances per individual or inner package, the exemptions SP 375 (ADR), 197 (IATA),) may be applied, which can result in a deviation from the transport classification for packed				
14.7.	Transport i	n bulk according to Annex II of Marpol and the IBC Code				

not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

VOC content 0,00 % (VOCV 814.018 VOC regulation

CH)

15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text

of all abbreviations indicated by codes in this safety data sheet are as follows:

R36/38 Irritating to eyes and skin.

R43 May cause sensitisation by skin contact.

R51/53 Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H319 Causes serious eye irritation.

H411 Toxic to aquatic life with long lasting effects.

Further information:

This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document. Corresponding text is displayed in a different color on shadowed fields.



Safety Data Sheet according to Regulation (EC) No 1907/2006

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Pattex Epoxy Clear Express Syringe

SDS No. : 381110 V001.3 Revision: 07.03.2018 printing date: 29.06.2021 Replaces version from:

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

1.2. Relevant identified uses of the substance or mixture and uses advised against Intended use:
2-Component epoxy adhesive

1.3. Details of the supplier of the safety data sheet Henkel South Africa (PTY) Ltd. Cnr Bosworth & Potgieter St 1449 Alberton

South Africa

Phone: +27 (116172400)

ua-productsafety_za@henkel.com

1.4. Emergency telephone number

0800 202 202

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (CLP):

Skin irritation	Category 2
H315 Causes skin irritation.	
Serious eye irritation	Category 2
H319 Causes serious eye irritation.	

Classification (DPD):

No classification required.

2.2. Label elements

Label elements (CLP):

Hazard pictogram:



Signal word:

Warning

Pattex Epoxy Clear Express Syringe - Component B

Hazard statement:	H315 Causes skin irritation. H319 Causes serious eye irritation.
Precautionary statement:	 P102 Keep out of reach of children. P101 If medical advice is needed, have product container or label at hand. P280 Wear protective gloves/eye protection. P302+P352 IF ON SKIN: Wash with plenty of soap and water.

Label elements (DPD):

Safety phrases:

S2 Keep out of the reach of children.

Additional information:

The product is not subject to classification according to the calculation methods of the "General Classification Guideline for Preparations of the EC" as issued in the last version.

2.3. Other hazards

Persons suffering from allergic reactions to amines should avoid contact with the product. Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

General chemical description:

Hardener Base substances of preparation:

Polymercaptan

Amines

Declaration of the ingredients according to CLP (EC) No 1272/2008:

Hazardous components CAS-No.	EC Number REACH-Reg No.	content	Classification
1,3-bis[3-(dimethylamino)propyl]urea 52338-87-1	257-861-2	10- 15 %	Skin Irrit. 2; Dermal H315
			Eye Irrit. 2 H319

For full text of the H - statements and other abbreviations see section 16 "Other information". Substances without classification may have community workplace exposure limits available.

Declaration of ingredients according to DPD (EC) No 1999/45:

Hazardous components CAS-No.	EC Number REACH-Reg No.	content	Classification
1,3-bis[3-(dimethylamino)propyl]urea 52338-87-1	257-861-2	10 - 15 %	Xi - Irritant; R36/38

For full text of the R-Phrases indicated by codes see section 16 'Other Information'. Substances without classification may have community workplace exposure limits available.

SECTION 4: First aid measures

4.1. Description of first aid measures

General information:

In case of adverse health effects seek medical advice.

Inhalation:

Move to fresh air, consult doctor if complaint persists.

Skin contact:

Rinse with running water and soap. Skin care. Remove contaminated clothes immediately.

Eye contact:

Immediately flush eyes with soft jet of water or eye rinse solution for at least 5 minutes. If pains remain (intensive smarting, sensitivity to light, visual disturbance) continue flushing and contact/seek doctor or hospital.

Ingestion:

Rinse mouth and throat. Drink 1-2 glasses of water. Seek medical advice.

4.2. Most important symptoms and effects, both acute and delayed SKIN: Redness, inflammation.

Causes serious eye irritation.

4.3. Indication of any immediate medical attention and special treatment needed

See section: Description of first aid measures

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media:

carbon dioxide, foam, powder, water spray jet, fine water spray

Extinguishing media which must not be used for safety reasons:

High pressure waterjet

5.2. Special hazards arising from the substance or mixture

In the event of a fire, carbon monoxide (CO), carbon dioxide (CO2) and nitrogen oxides (NOx) can be released.

5.3. Advice for firefighters

Wear protective equipment.

Wear self-contained breathing apparatus.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Wear protective equipment. Danger of slipping on spilled product. Ensure adequate ventilation. Avoid contact with skin and eyes.

6.2. Environmental precautions

Do not empty into drains / surface water / ground water.

6.3. Methods and material for containment and cleaning up

Remove with liquid-absorbing material (sand, peat, sawdust). Dispose of contaminated material as waste according to Section 13.

6.4. Reference to other sections

See advice in section 8

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Ensure that workrooms are adequately ventilated. Avoid skin and eye contact.

Hygiene measures:

Do not eat, drink or smoke while working. Wash hands before work breaks and after finishing work.

7.2. Conditions for safe storage, including any incompatibilities

Store in sealed original container. Keep container in a well ventilated place. Store in a cool, dry place. Temperatures between + 5 °C and + 40 °C Do not store together with food or other consumables (coffee, tea, tobacco, etc.).

7.3. Specific end use(s)

2-Component epoxy adhesive

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational Exposure Limits

Valid for South Africa

None

Biological Exposure Indices:

None

8.2. Exposure controls:

Respiratory protection: Not needed.

Hand protection:

In the case of longer contact protective gloves made from nitrile rubber are recommended according to EN 374. Perforation time > 480 minutes

material thickness > 0.1 mm

In the case of longer and repeated contact please note that in practice the penetration times may be considerably shorter than those determined according to EN 374. The protective gloves must always be checked for their suitability for use at the specific workplace (e.g. mechanical and thermal stress, product compatibility, antistatic effects, etc.). The gloves must be replaced immediately at the first signs of wear and tear. The information provided by the manufacturers and given in the relevant trade association regulations for industrial safety must always be observed. We recommend that a hand care plan is drawn up in cooperation with a glove manufacturer and the trade association in accordance with the local operating conditions.

Eye protection:

Goggles which can be tightly sealed. Protective eye equipment should conform to EN166.

Skin protection:

Suitable protective clothing

Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Advices to personal protection equipment:

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions. Personal protective equipment should conform to the relevant EN standard.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance	liquid
••	viscous
	transparent, slightly
	yellowish
Odor	Slight
Odour threshold	No data available / Not applicable
pH	No data available / Not applicable
Melting point	No data available / Not applicable
Solidification temperature	No data available / Not applicable
Initial boiling point	No data available / Not applicable
Flash point	> 257 °C (> 494.6 °F); no method
Evaporation rate	No data available / Not applicable
Flammability	No data available / Not applicable
Explosive limits	No data available / Not applicable
Vapour pressure	No data available / Not applicable
Relative vapour density:	No data available / Not applicable
Density	1,00 - 1,11 g/cm3
(20 °C (68 °F))	
Bulk density	No data available / Not applicable
Solubility	No data available / Not applicable
Solubility (qualitative)	Negligible
(23 °C (73.4 °F); Solvent: Water)	
Partition coefficient: n-octanol/water	No data available / Not applicable
Auto-ignition temperature	No data available / Not applicable
Decomposition temperature	No data available / Not applicable
Viscosity	10.000 - 15.000 cp
(; 30 °C (86 °F))	
Viscosity (kinematic)	No data available / Not applicable
Explosive properties	No data available / Not applicable
Oxidising properties	No data available / Not applicable

9.2. Other information

No data available / Not applicable

SECTION 10: Stability and reactivity

10.1. Reactivity

None if used for intended purpose.

10.2. Chemical stability

Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions

See section reactivity

10.4. Conditions to avoid

None if used for intended purpose.

10.5. Incompatible materials

None if used properly.

10.6. Hazardous decomposition products

None known.

SECTION 11: Toxicological information

General toxicological information:

Persons suffering from allergic reactions to amines should avoid contact with the product. Cross-reactions with other amine compounds are possible.

11.1. Information on toxicological effects

Acute oral toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances	Value	Value	Species	Method
CAS-No.	type			
1,3-bis[3-	LD50	> 5.000 mg/kg		
(dimethylamino)propyl]ur				
ea				
52338-87-1				

Acute dermal toxicity:

No data available.

Acute inhalative toxicity:

No data available.

Skin corrosion/irritation:

No data available.

Serious eye damage/irritation:

No data available.

Respiratory or skin sensitization:

No data available.

Germ cell mutagenicity:

No data available.

Carcinogenicity

No data available.

Reproductive toxicity:

No data available.

STOT-single exposure:

No data available.

STOT-repeated exposure::

No data available.

Aspiration hazard:

No data available.

SECTION 12: Ecological information

General ecological information:

Do not empty into drains, soil or bodies of water.

12.1. Toxicity

Toxicity (Fish):

No data available.

Toxicity (Daphnia):

No data available.

Chronic toxicity to aquatic invertebrates

No data available.

Toxicity (Algae):

No data available.

Toxicity to microorganisms

No data available.

12.2. Persistence and degradability

Hazardous substances CAS-No.	Result	Test type	Degradability	Exposure time	Method
1,3-bis[3- (dimethylamino)propyl]urea	readily biodegradable	aerobic	> 70 %	28 d	OECD 301 A - F
52338-87-1					

12.3. Bioaccumulative potential

No data available.

12.4. Mobility in soil

Hazardous substances CAS-No.	LogPow	Temperature	Method
1,3-bis[3- (dimethylamino)propyl]urea 52338-87-1	-0,25		EU Method A.8 (Partition Coefficient)

12.5. Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or vPvB.

12.6. Other adverse effects

No data available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product disposal:

Dispose of waste and residues in accordance with local authority requirements.

Disposal of uncleaned packages:

Use packages for recycling only when totally empty.

Waste code 080409

SECTION 14: Transport information

14.1.	UN number					
	ADR	Not dangerous goods				
	RID	Not dangerous goods				
	ADN	Not dangerous goods				
	IMDG	Not dangerous goods				
	IATA	3334				
14.2.	UN proper shipping name					
	ADR	Not dangerous goods				
	RID	Not dangerous goods				
	ADN	Not dangerous goods				
	IMDG	Not dangerous goods				
	IATA	Aviation regulated liquid, n.o.s. (Mercaptan polymer)				
14.3.	. Transport hazard class(es)					
	ADR	Not dangerous goods				
	RID	Not dangerous goods				
	ADN	Not dangerous goods				
	IMDG	Not dangerous goods				
	IATA	9				
14.4.	Packing grou	р				
	ADR	Not dangerous goods				
	RID	Not dangerous goods				
	ADN	Not dangerous goods				
	IMDG	Not dangerous goods				
	IATA	III				
14.5.	Environment	al hazards				
	ADR	not applicable				
	RID	not applicable				
	ADN	not applicable				
	IMDG	not applicable				
	IATA	not applicable				
14.6.	Special precautions for user					
	ADR	not applicable				
	RID	not applicable				
	ADN	not applicable				
	IMDG	not applicable				
	IATA	No dangerous good according to ADR/RID/ADN. Carriage in accordance with 1.1.4.2.1 ADR/RID/ADN.				
14.7.	Transport in	bulk according to Annex II of Marpol and the IBC Code				
	not applicable					

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture VOC content 0,00 %

VOC content (VOCV 814.018 VOC regulation CH)

15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text

of all abbreviations indicated by codes in this safety data sheet are as follows:

R36/38 Irritating to eyes and skin.

H315 Causes skin irritation.

H319 Causes serious eye irritation.

Further information:

This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document. Corresponding text is displayed in a different color on shadowed fields.