Product Data Sheet





Steel Cladd Quick Drying Enamel

No	SCQD01
Date	04/25

Steel Cladd products are manufactured to the highest quality and performance standards to ensure complete customer satisfaction.

DESCRIPTION

Steel Cladd QD Enamel is a quick drying enamel for the decoration of all interior and exterior steel surfaces where a durable gloss finish is required.

PRODUCT RECOMENDED USES

- Farm & Garden implements.
- Indoor & Outdoor Furniture.
- Truck Chassis & Tractors.
- Plant & Machinery.
- Steel Cabinets & Shelves.

PRODUCT BENEFITS

- Quick Drying
- Good Durability
- Long Lasting Finish
- **Excellent Hiding Power**

SURFACE PREPARATION

New Surfaces: Surface/s must be thoroughly clean, dry and in sound condition before commencing work.

Apply one coat of Steel Cladd QD Industrial Primer, followed by two coats of Steel Cladd QD Enamel, with correct drying time between coats.

Previously Painted Surfaces: Thoroughly clean and prepare surface by removing all dirt, grease grime and flaking paint before commencing work. Spot prime all bare surfaces with Steel Cladd QD Industrial Primer, prior to applying two coats of Steel Cladd QD Enamel, with correct drying time between coats.

APPLICATION

Stir the contents thoroughly before use This product should be applied as described under Surface Preparation. For colour consistency, ensure that batch numbers are the same on all cans. Apply this product with a paintbrush (small areas), mohair roller or conventional spray, and allow a minimum of 4 - 6 hours drying time between coats. For dipping purposes, apply this product at 14-18 Sec/F4@25°. Spray application: thin down 10% with QD Thinners for use with standard high-pressure spray guns - air pressure 3-5 bar. For any other/spray methods of application refer to the manufacturers specifications or contact our technical department. Clean tools (brushes, rollers & spraying equipment) with Quick Drying QD Thinners immediately after use.

COLOUR RANGE

Black, Bronze, Cat Yellow, Class Green, Fiat Brown, Fiat Orange, Fiat Blue, Fiat Off White, Fiat Terra Cotta, Ford Grey, Ford Tractor Blue, IH Red, JD Green, John Deere Yellow, New Landini Blue, Matt Black, Mercedes Cream, MF Grey, MF Red, New Holland Blue, Shearer Green, Silver, White.

SPREADING RATE

This product will cover approximately 6-8 m² /litre, depending on surface porosity.

TECHNICAL DATA

Type Finish Drying Time @ 25°C

Re-coating Time Viscosity Specific Gravity Storage Pack Size

Styrenated Alkyd Gloss Touch Dry: 1-2 Hours Hard Dry: 4 Hours 4 Hours 80-85 seconds Ford cup 4 @ 23 °C. 0.85-1.00 kg / litre Dry and Cool area 1Lt, 5Lt and 20Lt

PRECAUTIONS

Do not apply if rain is imminent.

Apply at an ambient temperature lower than 35°C.

Keep out of reach of children.

Wash hands with QD Thinners immediately after use and final wash with soap and water.

Skin or Eye contact: clean with fresh water and consult a physician if necessary.

TOOL CHECKLIST

Paintbrush, Plastic Drop Sheet, Mutton Cloth; Sandpaper; Masking Tape; QD Thinners; Stepladder.

QUALITY GUARANTEE

This product is quality guaranteed to last under normal conditions, provided that the "Instructions for Use" appearing on the reverse side of each can have been correctly followed by the customer.